

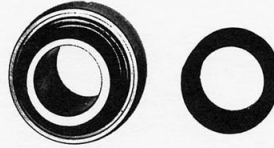


Torrington.

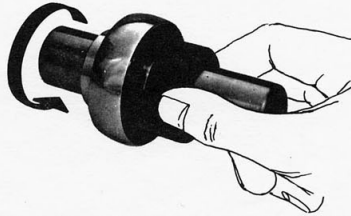
Fafnir.

Kilian.

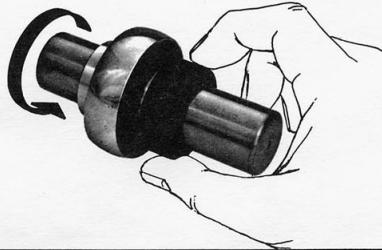
1. Observe cam design of wide inner ring and self-locking collar.



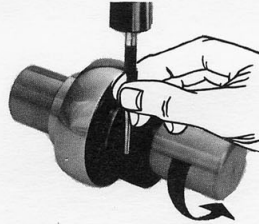
2. Mate cam of collar with cam of bearing inner ring.



3. Pressing collar lightly against inner ring, turn collar in **direction of shaft rotation** until engaged.



4. With drift pin in collar hole, strike in **direction of shaft rotation** to lock.



5. Tighten set screw in collar.

